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(54) Title: AZO DYES SOLUBLE IN ORGANIC SOLVENTS

$$\begin{bmatrix} R_1 & N & \\ R_2 & N & \\ R_4 & N & O \end{bmatrix} (SO_3)_n^- M_n^+$$

$$(1)$$

(57) Abstract: The present invention relates to azo dyes of formula (1) which are soluble in organic solvents, wherein R₁ is -CN, -COOR₅, -CONR₆R₇ or a heterocyclic ring, R₂ is unsubstituted or substituted alkyl, unsubstituted or substituted aryl, -CF₃, -COOR₅, -CONR₆R₇ or -COR₅, R₃ is hydrogen, -SO₃M, alkyl, alkoxy, alkylcarbonyl,

-NO₂ or halogen, R_4 is substituted aryl, substituted heteroaryl or an aryl-N=N-aryl radical, wherein one or both of the aryl radicals in aryl-N=N-aryl is/are unsubstituted or substituted, or a radical heteroaryl-N=N-heteroaryl, wherein one or both of the heteroaryl radicals in heteroaryl-N=N-heteroaryl is/are unsubstituted or substituted, R_5 is hydrogen, alkyl or unsubstituted or substituted aryl, R_6 is hydrogen, alkyl or unsubstituted aryl, R_7 is hydrogen, alkyl or unsubstituted aryl, R_7 is hydrogen, alkyl or unsubstituted aryl, R_7 is number 1, 2 or 3 and m is a number 1, 2 or 3, to a process for the preparation thereof and to the use thereof in the production of coloured plastics or polymeric colour particles, and as printing inks, printing dyes, coating compositions and wood stains.

